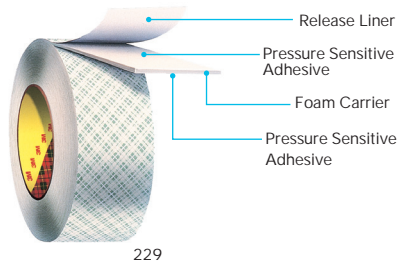


3M™ Double Coated Foam Tapes

Flexible Foam Carriers Fill Gaps and Help Bond Irregular Surfaces

In bonding rough or irregular surfaces, 3M™ Double Coated Foam Tapes fill gaps and distribute stress uniformly over the bonded area.

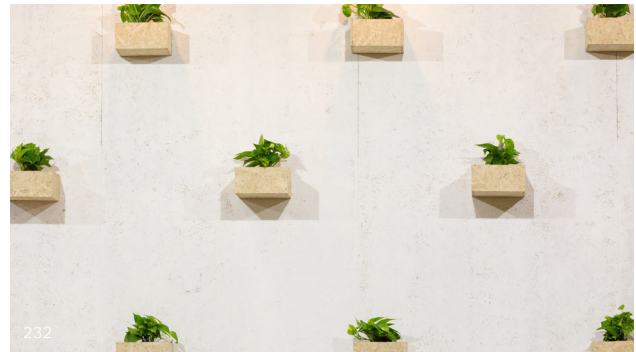
- Bond line that seals, cushions and damps vibration
- Resists impact
- Withstands a wide temperature range to meet your application requirements
- Provides good insulating qualities
- Select from rubber or acrylic adhesive and a choice of different foam carriers: urethane, polyethylene or acrylic



To replace screws and liquid adhesives, 3M™ Multipurpose Mounting Tape 4016 bonds immediately to many indoor surfaces, even permanently mounting a plastic soap dispenser to a mirror.



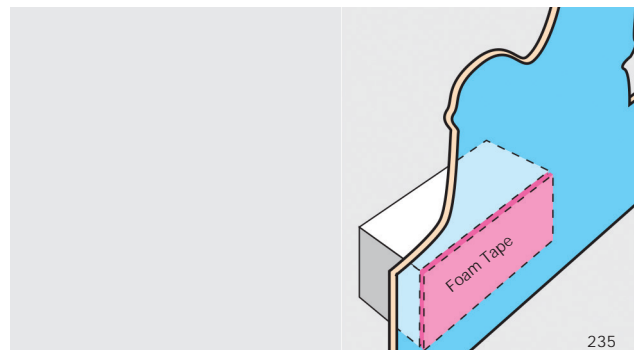
3M™ Double Coated Foam Tapes can be precisely die-cut and pre-applied to the back of any shape. Ready to mount to a variety of surfaces.



To permanently mount to a textured wall, 3M™ Extra Thick Multipurpose Mounting Tape 4008 bonds on contact and fills gaps between the surfaces.



3M™ Double Coated Urethane Foam Tapes bond plastic signs to painted cinder block. The foam fills gaps between irregular surfaces. Various foam thicknesses are available for surface conformance based on the degree of roughness.



3M™ Double Coated Polyethylene Foam Tapes with high tack adhesive bond foam spacers between the planes of a 3-dimensional P.O.P. display.

3M™ Double Coated Foam Tapes

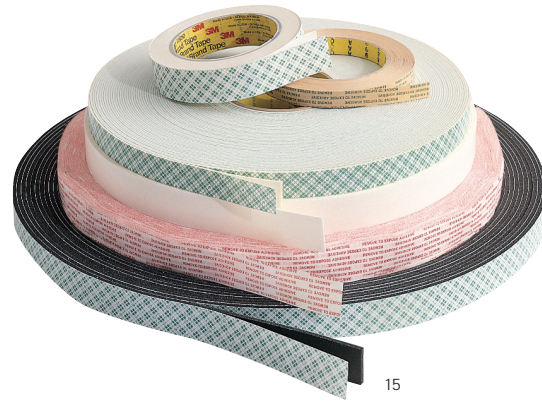
Product	Tape Thickness mils (mm)	Liner Type	Description	Adhesive Type	Temp. Resistance		Adhesive Type	Relative Adhesion		Application Ideas	
					Min Hr	Days Weeks		HSE	LSE		
Urethane											
4004	250 (6.4)	A	Off-white, open-cell urethane foam carrier. High shear adhesive with high temperature resistance.	100	380°F (193°C)	220°F (104°C)	Med	High	Low	Bond acoustic panels to walls. Mount air fresheners. Mount soap dispensers. Mount interior signs and nameplates. Attach wire clips to various surfaces. Mount electrical channel to wall.	
4008	125 (3.2)										
4016	62 (1.6)										
4026	62 (1.6)										
4032	31 (0.8)										
4052	31 (0.8)										Black version of 4032.
4056	62 (1.6)										Black versions of 4016 and 4026.
4085	45 (1.1)	E	Off-white, open-cell urethane foam carrier. High tack adhesive.	740	200°F (93°C)	125°F (52°C)					
Polyethylene											
4462	31 (0.8)	B	White or black, closed-cell polyethylene foam carrier. High tack adhesive.	745	158°F (70°C)	120°F (49°C)	Med	High	Low	Attach hooks, wire clips and racks. Mount retail shelf price channels. Mount pen holders.	
4466	62 (1.6)										
4492	31 (0.8)	C	White or black, closed-cell polyethylene foam carrier. High shear adhesive with high temperature resistance.	430	180°F (82°C)	158°F (70°C)				Mount nameplates on awards and novelties. P.O.P. displays and signs.	
4496	62 (1.6)										
Acrylic											
4658F	31 (0.8)	D	Clear, closed-cell, acrylic foam tape. Clean removability from many substrates.	100	212°F (100°C)	175°F (80°C)	High	High	Low	Removable P.O.P. displays. Signs. Exhibits and trade shows. Nameplates.	

Liner Types:

- A – 3 mil 62# Densified Kraft paper – Green plaid
- B – 3 mil Densified Kraft paper – White
- C – 4 mil 58# Polycoated Kraft paper – Tan
- D – 2 mil Polyester film – Clear
- E – 3 mil Densified Kraft paper – Tan

Relative Adhesion:

- HSE – High Surface Energy
- LSE – Low Surface Energy



Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.