



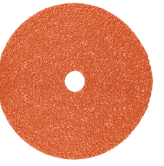


Right Angle Disc Systems

Choose the right disc for the job.

	Depressed Center Grinding Wheels	Cut & Grind Wheels	Cut-Off Wheels	Flap Discs	Fibre Discs
					
Cutting		●	●		
Notching		●			
Gouging	●	●			
Fillet Weld Removal	●	●			
Beveling	●	●		●	●
Flame Cut Smoothing	●	●		●	●
Scale Removal	●	●		●	●
Weld Removal	●	●		●	●
Contoured Areas				●	●

Key ● Recommended application ● Additional application

DO NOT USE ON TOOLS WITHOUT GUARDS.

3M™ Depressed Center Grinding Wheels

3M™ Cubitron™ II Depressed Center Grinding Wheel – T27

- 3M precision-shaped grain for ultra fast cut and long life
- Cuts with less pressure
- Specially formulated for use on stainless and mild steel
- Cool cutting
- Available with quick change attachment
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia x Thk x AH	Max RPM	Min/Case
T27			
051115-78469-9	4" x 1/4" x 3/8"	15,300	10/20
051115-78468-2	4" x 1/4" x 5/8"	15,300	10/20
051115-78466-8	4-1/2" x 1/4" x 7/8"	13,300	10/20
051115-78467-5	5" x 1/4" x 7/8"	12,250	10/20
076308-64314-0	6" x 1/4" x 7/8"	10,200	10/20
076308-64315-7	7" x 1/4" x 7/8"	8,500	10/20
076308-64316-4	9" x 1/4" x 7/8"	6,650	10/20
T27 Quick Change			
076308-64320-1	4-1/2" x 1/4" x 5/8-11	13,300	10/20
076308-64317-1	5" x 1/4" x 5/8-11	12,250	10/20
076308-64318-8	6" x 1/4" x 5/8-11	10,200	10/20
076308-64319-5	7" x 1/4" x 5/8-11	8,500	10/20
051125-87153-2	9" x 1/4" x 5/8-11	6,650	10/20

3M™ Silver Depressed Center Grinding Wheel

- Designed for heavy grinding, beveling and weld removal
- May be used on a variety of substrates such as carbon steel and stainless steel
- 3M Precision-Shaped Grain cuts exceptionally fast, helping increase productivity
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia x Thk x AH	Max RPM	Min/Case
T27			
051125-87455-7	4" x 1/4" x 3/8"	15,300	10/20
051125-87456-4	4" x 1/4" x 5/8"	15,300	10/20
051125-87453-3	4-1/2" x 1/4" x 7/8"	13,300	10/20
051125-87454-0	5" x 1/4" x 7/8"	12,250	10/20
051125-87450-2	6" x 1/4" x 7/8"	10,200	10/20
051125-87451-9	7" x 1/4" x 7/8"	8,500	10/20
051125-87452-6	9" x 1/4" x 7/8"	6,650	10/20
T27 Quick Change			
051125-87397-0	4-1/2" x 1/4" x 5/8-11	13,300	10/20
051125-87446-5	5" x 1/4" x 5/8-11	12,250	10/20
051125-87447-2	6" x 1/4" x 5/8-11	10,200	10/20
051125-87448-9	7" x 1/4" x 5/8-11	8,500	10/20
051125-87449-6	9" x 1/4" x 5/8-11	6,650	10/20

3M™ Green Corps™ Flexible Grinding Wheel – T27

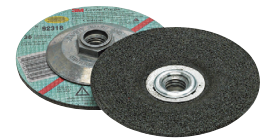
- 3M ceramic abrasive grain
- Can be used on a wide variety of metals
- Smooth running wheels produce less noise and vibration when grinding
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia x Thk x AH	Grade	Max RPM	Min/Case
T27				
051111-50440-6	4-1/2" x 1/8" x 7/8"	36	13,300	20/40
051111-50442-0	4-1/2" x 1/8" x 7/8"	46	13,300	20/40
051111-50443-7	4-1/2" x 1/8" x 7/8"	60	13,300	20/40
051111-50445-1	7" x 1/8" x 7/8"	36	8,500	20/20

3M™ Green Corps™ Cutting and Grinding Wheel – T27

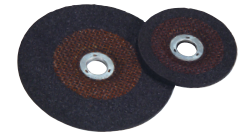
- 3M ceramic abrasive grain
- Safe to grind outer face and cut with edge of same wheel
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia x Thk x AH	Grade	Max RPM	Qty/Case
T27				
051135-92316-0	4-1/2" x 1/8" x 7/8"	36	13,300	40
051135-92318-4	4-1/2" x 1/8" x 5/8-11 INT	36	13,300	40
051135-92317-7	7" x 1/8" x 7/8"	36	8,500	20
051135-92319-1	7" x 1/8" x 5/8-11 INT	36	8,500	20

3M™ General Purpose Wheel – T27

- Aluminum oxide mineral
- Durable wheel provides exceptionally long life at a value price
- Excellent, economical choice for general purpose grinding on steel
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia x Thk x AH	Grade	Max RPM	Qty/Case
T27				
051135-92312-2	4-1/2" x 1/4" x 7/8"	24	13,300	40
051135-92314-6	4-1/2" x 1/4" x 5/8-11 INT	24	13,300	40
051135-92313-9	7" x 1/4" x 7/8"	24	8,500	20
051135-92315-3	7" x 1/4" x 5/8-11 INT	24	8,500	20