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As the outer protection plate becomes deeply pitted, scratched or too dirty to clean with soft cloth, it's probably time to replace it. Ensure you order the right plate for your filter:

Outer protection plate		For welding filter model						
Part No	Description	9100V	9100X	9100XX	9100XXi	9002NC	SL	100 Series
04-0270-01	Standard					•		
04-0270-03	Scratch resistant					•		
04-0270-04	Heat resistant					•		
06-0200-51	Standard	•	•	•	•			
06-0200-52	Scratch resistant	•	•	•	•			
06-0200-53	Heat resistant	•	•	•	•			
05-0250-00	Standard						•	
05-0250-01	Scratch resistant						•	
07-0200-51	Standard							•
07-0200-52	Scratch resistant							•
07-0200-53	Heat resistant							•

The table shows our current program of welding filters, if you have an older helmet model check page 79 for consumables.

Regularly clean the inner cover plate with a soft cloth and replace if any pits or scratches occur. Ensure you order the right plate for your filter:

Inner cover plate			For welding filter model						
Part No	Description	LxH	9100V	9100X	9100XX	9100XXi	9002NC	SL	100V
04-0290-00	Clear	3.6"x1.7"						•	•
04-0280-00	Clear	4.1"x2.1"					•		
04-0280-01	+1 Shade	4.1"x2.1"					•		
04-0280-02	+2 Shade	4.1"x2.1"					•		
06-0200-10	Clear	4.6"x1.97"	•						
06-0200-20	Clear	4.6"x2.4"		•					
06-0200-30	Clear	4.6"x3"			•	•			

The table shows our current program of welding filters, if you have an older helmet model check page 79 for consumables.